



Dart Hawkesbury
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Hawkesbury, ON
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D4038-042
Job Sheet 168693



Part No: D4038-042

Job Qty: 1 ea

Part Name: Angle Assembly Fwd RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 12/15/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV E SHEET 1 IPP REV:A NEW ISSUE 10-04-21 JLM VERIFIED BY:EC IPP Rev:B 11.01.31 as per
dwg rev.c DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/14/17	0.00	0.00	Start Up Stores/Pkg-1		MCC
100	Packaging	1 pcs		12/14/17	0.00	0.00	Packaging1		MCC
110	Small Fab	1 pcs		12/14/17	0.00	0.39	Small Fab		MCC
120	QC	1 pcs		12/14/17	0.00	0.00	QC5		38
121	Powdercoat	1 pcs		12/15/17	0.00	0.07	Powdercoat1		BK17-29
122	QC	1 pcs		12/15/17	0.00	0.00	QC3		38
130	Packaging	1 pcs		12/15/17	0.00	0.00	Packaging3	ST510	38
140	QC21-SA	1 Ea		12/15/17	0.00	0.00	QC21		38
M138467 START: 9:25 OUT: 3:00 FINISH: 9:55									

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Packaging	AN3-14A 349 FM138040-40	2	147	0	0
	D4038-10 70	1	3	0	0
	D4038-2 69 F165808	1	2	0	0
	D4038-6 70	1	1	0	0
	MS21042L3 6006902	2	1,002	0	0
	NAS1149D0363J 1 M137963-15	4	229	0	0

Part Specifications

Specifications could not be found.

Plex 11/21/17 9:12 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		Skid-tube Machining Thermoforming Large Fab		AGAINST DEPARTMENT/PROCESS Angle Assembly Fwd RH																																											
Date : _____		Step #: _____		QTY Effec _____		PART NO: D4038 - 042 Revision: Start up Operation Operation: Change No: Mfg Date: 11/23/17 Job No: 168693																																											
Description Work Order Deviation																																																	
Root Cause <table border="1" style="width: 100%; border-collapse: collapse;"><tr><td style="width: 50%;">Environment ☐</td><td style="width: 50%;">No Re-verification ☐</td></tr><tr><td>Design ☐</td><td>Operator ☐</td></tr><tr><td>Doc/Data ☐</td><td>Offset/Setup ☐</td></tr><tr><td>Equip/Tooling ☐</td><td>Supplier ☐</td></tr><tr><td>Handling/Pre ☐</td><td>Training ☐</td></tr><tr><td>Material ☐</td><td>Use for Testing ☐</td></tr><tr><td>Internal Transport ☐</td><td>Poor Information ☐</td></tr><tr><td>Tribal Knowledge ☐</td><td>Rushing ☐</td></tr><tr><td>LOA ☐</td><td>Product Improvement ☐</td></tr><tr><td>Substation ☐</td><td>Process Improvement ☐</td></tr><tr><td>Past Expiry Date ☐</td><td>Manufacturing Process ☐</td></tr><tr><td>Misidentified ☐</td><td>Past Due ☐</td></tr></table>		Environment ☐	No Re-verification ☐	Design ☐	Operator ☐	Doc/Data ☐	Offset/Setup ☐	Equip/Tooling ☐	Supplier ☐	Handling/Pre ☐	Training ☐	Material ☐	Use for Testing ☐	Internal Transport ☐	Poor Information ☐	Tribal Knowledge ☐	Rushing ☐	LOA ☐	Product Improvement ☐	Substation ☐	Process Improvement ☐	Past Expiry Date ☐	Manufacturing Process ☐	Misidentified ☐	Past Due ☐	<table border="1" style="width: 100%; border-collapse: collapse;"><tr><td style="width: 50%;">Pressure/Forced ☐</td><td style="width: 50%;">Temperature/Cur ☐</td></tr><tr><td>Bending ☐</td><td>Set-up ☐</td></tr><tr><td>Centre Not Concentric ☐</td><td>BOM/Route ☐</td></tr><tr><td>Cracks ☐</td><td>Broken/Damage/ ☐</td></tr><tr><td>Crimp/Kink/Ripple/Wave ☐</td><td>Inspection Incom ☐</td></tr><tr><td>Cuffs ☐</td><td>Contamination ☐</td></tr><tr><td>Crushing ☐</td><td>Countersink ☐</td></tr><tr><td>Heat Treat ☐</td><td>Cut Too Short ☐</td></tr><tr><td>Wave/Twist in Tube ☐</td><td>Instructions Incomplete/unclear ☐</td></tr><tr><td>Marks/Chatter ☐</td><td>Drill Holes ☐</td></tr></table>				Pressure/Forced ☐	Temperature/Cur ☐	Bending ☐	Set-up ☐	Centre Not Concentric ☐	BOM/Route ☐	Cracks ☐	Broken/Damage/ ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incom ☐	Cuffs ☐	Contamination ☐	Crushing ☐	Countersink ☐	Heat Treat ☐	Cut Too Short ☐	Wave/Twist in Tube ☐	Instructions Incomplete/unclear ☐	Marks/Chatter ☐	Drill Holes ☐
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☐ Misaligned/off center ☐ Turning Sequence